ENVIROCRON® Powder Coat

Polyester TGIC

PCTT33113 - NON SKID SAFETY YELLOW TEX

POWDER COATING **Technical Data Sheet**

Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Polyester Powder Coatings provide a combination of good physical and chemical resistance properties. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

- Available in a wide range of colors and glosses
- Exterior durability
- Good chemical resistance

PRODUCT APPROVALS

- Significantly exceeds the requirements of ASTM F1694-14, "Standard Guide For Composing Walkway Surface Investigation, Evaluation, and Incident Report Forms for Slips, Sutmbles, Trips, and Falls," and ASTM F2048-00, "Standard Practice for Reporting Slip Resistance Test Results."
- Approved for all categories under standard ANSI A326.3 - Interior Dry, Interior Wet, Interior Wet Plus, Exterior Wet, Oils/Greases with dynamic coefficient of friction (COF) greater than 0.55.
- Performance certified by Walkway Management Group

PRODUCT CHARACTERISTICS

- Industry leading non-skid properties
- Easy to apply with excellent transfer efficiency and minimal waste

TEST CONDITIONS

Property	Test method	Value
Substrate		Pretreated steel panels
Recommended Thickness	ASTM D 7091	2.5 - 3.5 mils
Curing Conditions	Metal Temperature	13 min @ 350 °F

PRODUCT PROPERTIES

Property	Test method	Value
Appearance	Visual Inspection	Texture
Gloss 60°	Visual Inspection	Visually high
Hiding - Contrast Ratio	Contrast Ratio	CR=98%@3.0 mils CR=100%@5.0 mils
Adhesion	ASTM D 3359	100% (5B Pass)
Hardness	ASTM D 3363	H Pencil (Eagle)
Impact - Direct	ASTM D 2794	100 in-lbs
Impact - Reverse	ASTM D 2794	80 in-lbs
Conical Mandrel	ASTM D 522	1/4" Mandrel
Dynamic Coefficient of Friction	ANSI A326.3	>0.75
Salt spray	ASTM B 117	1000 hrs <1/8" scribe creep No blisters
Humidity	ASTM D 1735	1000 hrs <1/16" scribe creep No blisters
Specific gravity	Calculated	1.57 ± .05
Theoretical coverage	Calculated	122 ft²/lbs at 1.0 mil 25.1 m²/kg at 25 µm

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CURING WINDOW* (object temperature)

See Cure Curve PCT-023

*Temperature and time to be adjusted to accomplish proper curing of coating. This can be achieved using infrared, convection, or combination ovens.

STORAGE STABILITY

24 months at 80 °F maximum

Materials need to be stored in sealed plastic bags under dry and cool conditions. Do not expose to sunlight.

PPG recommends that all material be used in FIFO order (first in - first out). Materials that exceed the recommended shelf life should be tested prior to use.

SUBSTRATE PREPARATION

Surface preparation should be chosen according to the type of substrate and required performance.
The coater should test the suitability of the surface preparation before the application using appropriate test methods.

APPLICATION RECOMMENDATIONS

Electrostatic Spray
Coating can be applied with automatic and manual devices.
Substrate should be correctly cleaned before use.
Do not mix this product with other powder coatings.
Color and finish influenced by film thickness: a good control of the film thickness will help the consistency of the aspect.

HEALTH AND SAFETY

For comprehensive Health, Safety, and Environmental advice, please refer to the relevant Safety Data Sheets, and information printed on the product label.

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